

EILERS
MACHINE & WELDING



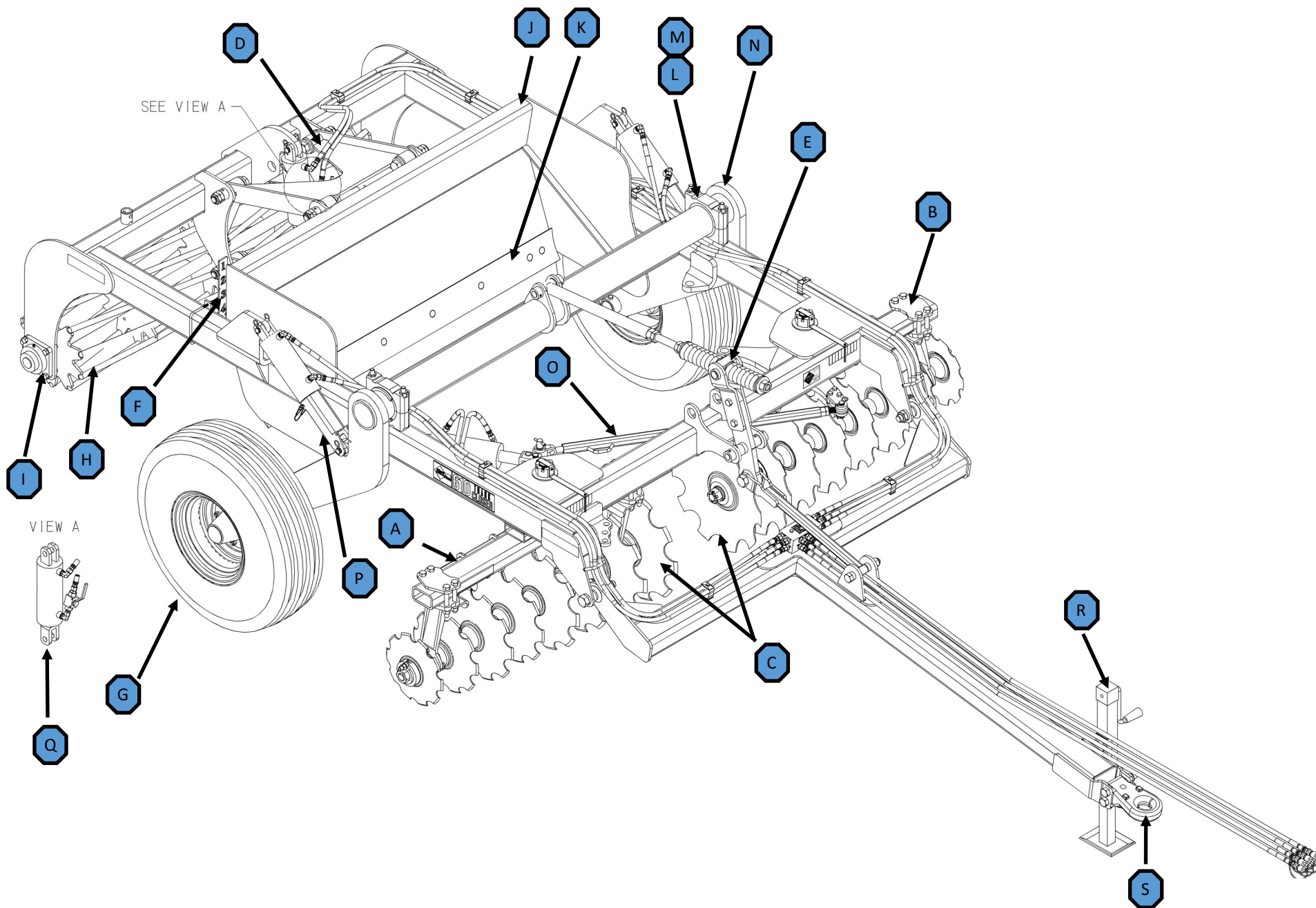
Eilers Machine & Welding - 610 Track Closer Price Guide



SERIAL # 281 THRU CURRENT

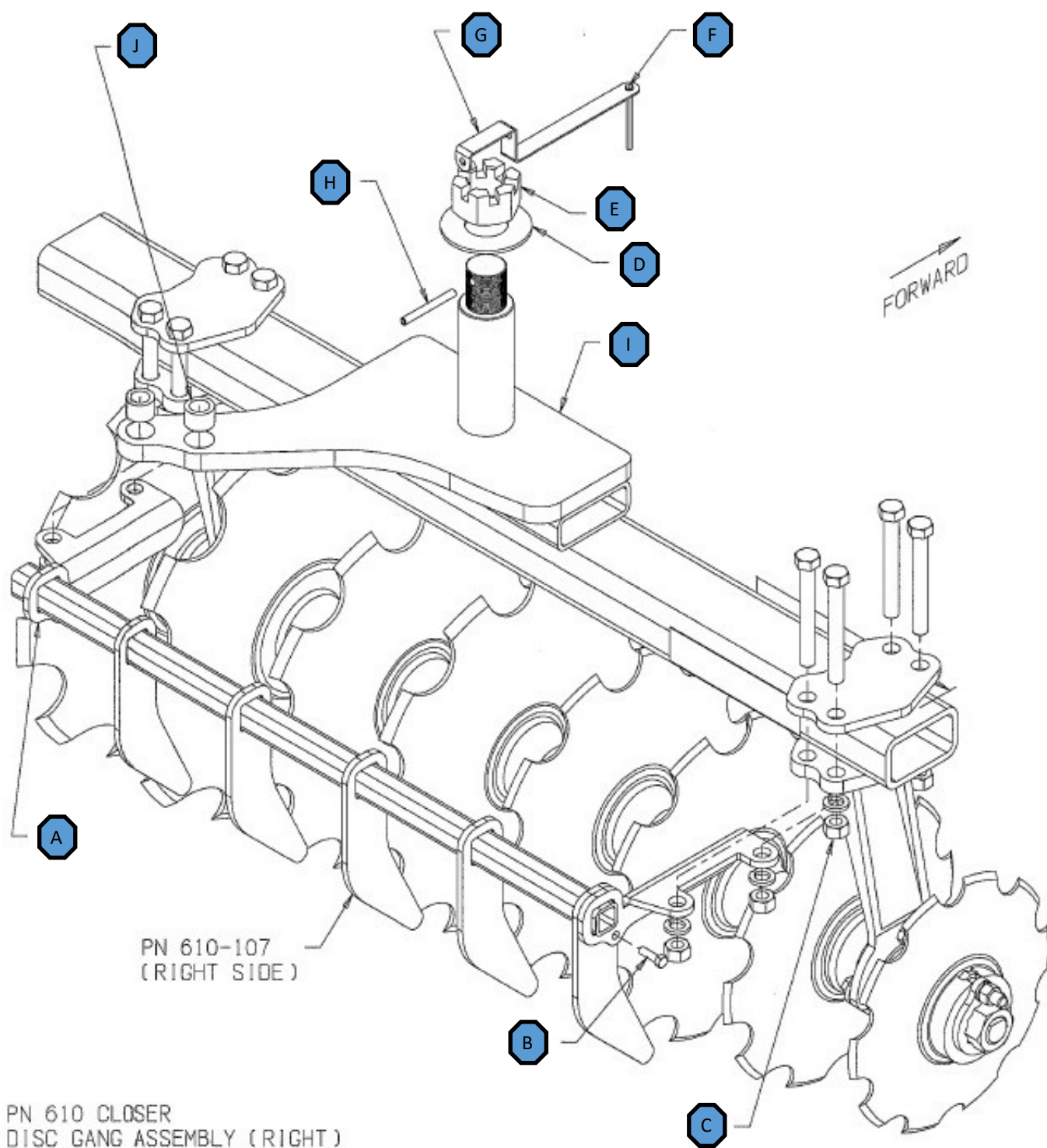
DISC GANG SERIAL # 121 THRU CURRENT

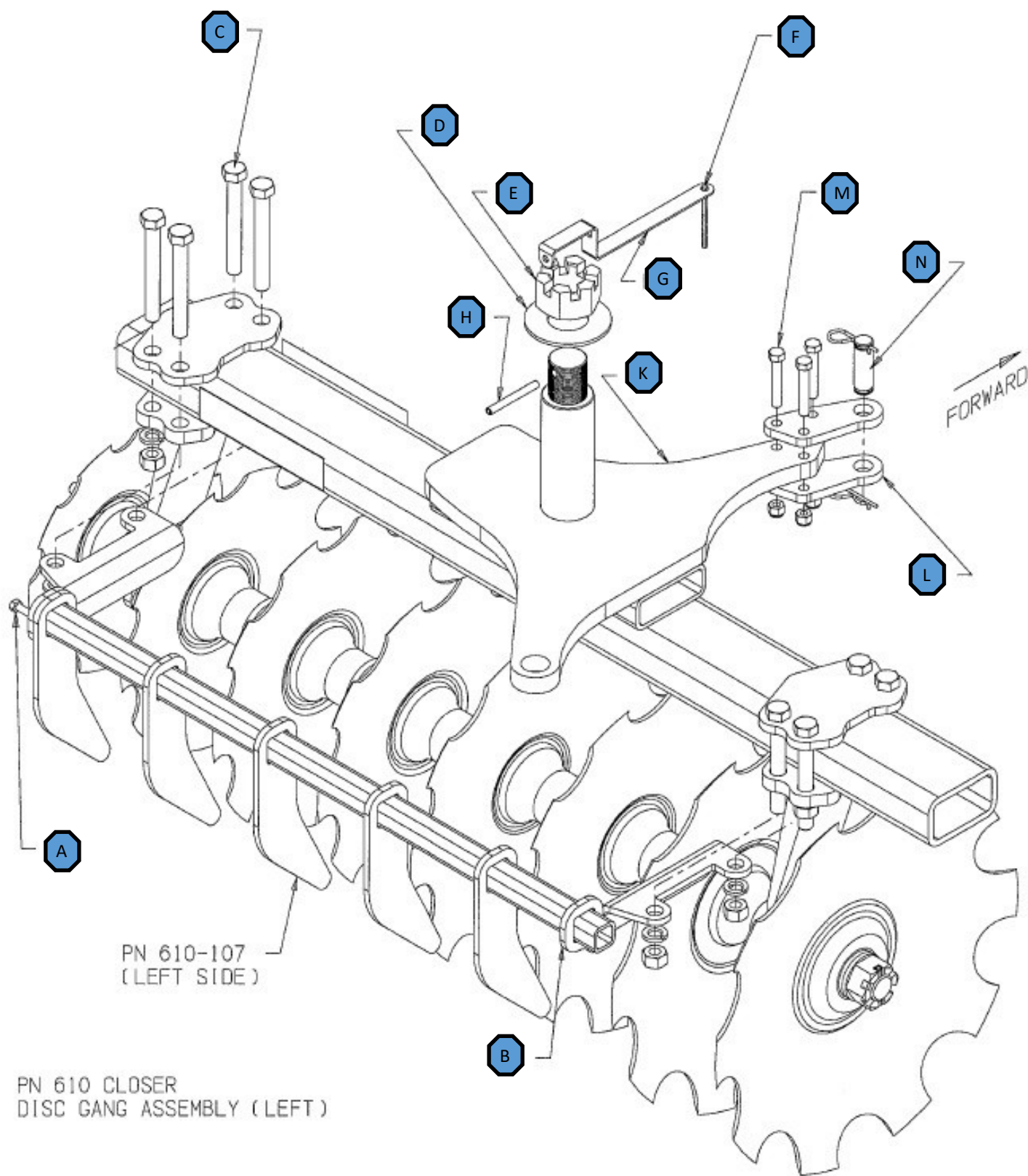
Please contact your local dealer for current pricing. To locate your local dealer please visit our website at <https://eilersmachine.com/track-closer/>



610 MAIN ASSEMBLY

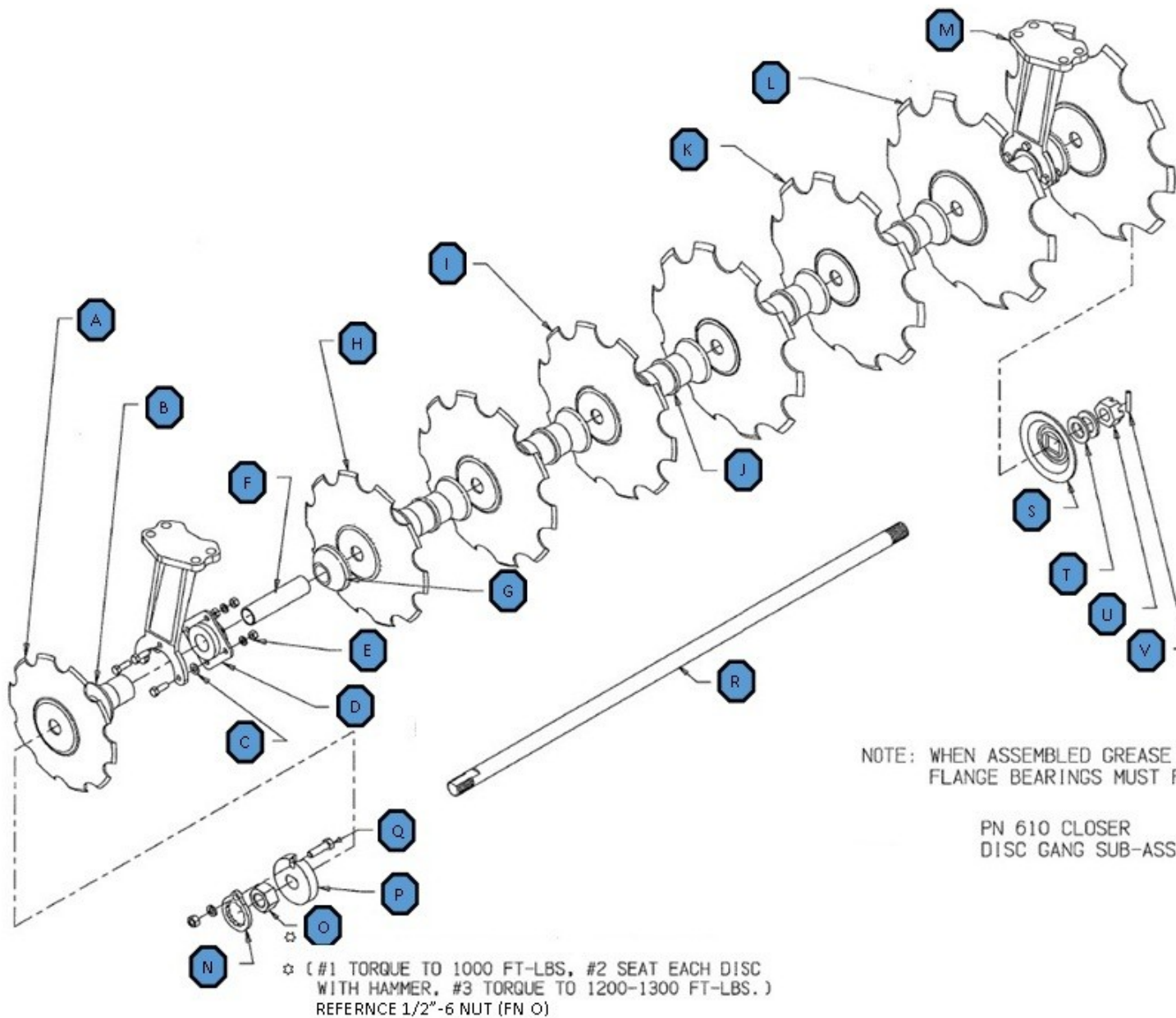
FIND	PART #	DESCRIPTION
A		Disc Gang Assembly (Left)
B		Disc Gang Assembly (Right)
C		Disc Gang Sub-Assembly (L & R)
D		Lift Brackets
E		Lift Leveler Sub Assembly
F	610-117	Heigh Control Marker (Sold as Assembly)
G		Hub/Spindle/Tire Sub Assembly
		- 610 Wheel Only - Spindle - Wheel Hub
H	610-104	Conditioner Reel
I	151632	Flange Bearing (2/) (w/ grease fitting up)
	91378ZY	- 5/8" X 2-1/4" Hex Bolt (4/)
	95961	- 5/8" Lock Washer (4/)
	81992ZY	- 5/8" Hex Nut (4/)
J	610-102	Blade Box
K	188025	Cutting Blade
	93376	- 5/8" X 2" Plow Bolt
	81992ZY	- 5/8" Lock Washer
	95962	- 5/8" Hex Nut
L	N239400	Bearing Cap
M	N239401	Insert
	SPC8566	- 3/4" X 15" Hex Bolt - 3/4" Lock Washer - 3/4" Heavy Hex Nut
N	610-103	Bearing Assy/Axle/Tire Mount
O	610-112	Cam Linkage Tube
	SPC8556	- 1" Diameter Quick Release Pin
	SPC8565	- 1" Diameter X 3.5" Clevis Pin - 1" Jam Nut
P	610-035	Lift Cylinder Stop Safety Bracket
	SPC8565	- 1" Diameter X 3.5" Clevis Pin
	ADRI59-NL93F1-E	- 3/8" X 3-3/4" Quick Release Pin
	BSF162408	- 1" ID x 1.5" OD x 1" long, Sleeve Bearing
Q	288455	Hydraulic Cylinder
Q	288455RB	Hydraulic Cylinder Rebuild Kit
R	HD700-SWL-TMR-PZ	7K Square Tube, Side Wind Jack
S	BH421 ADI	Category 4 Base Hitch





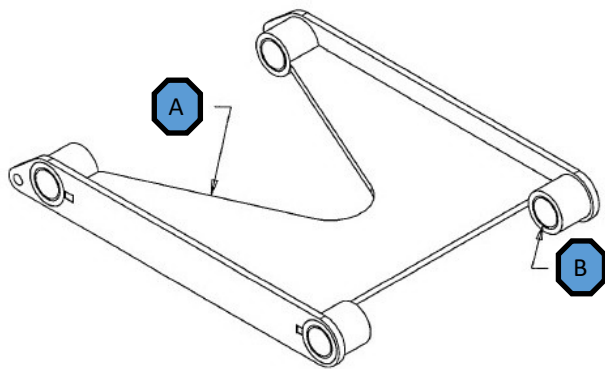
610 DISC GANG ASSEMBLY (LEFT & RIGHT)

FIND	PART #	DESCRIPTION
A		3/8" X 1-1/4" Bolt, Lock Nut
B	610-061	Disc Scraper Bracket (Left or Right)
C		Plate, 3/4" x 6" Bolt, Lock Washer, Nut
	610-062	- Bearing Holder Plate (2/)
	97460	- 3/4" - 10 x 6" Long, Grade 8, Plated (8/)
	82076	- 3/4" - 10, Grade 8, Plated, Hex Nut (8/)
	95962	- 3/4" Split Lock Washer, Plated (8/)
D	94483	2" USS Flat Washer, Type A, Zinc-Plated
E	84135	2"-12 Gr2, Z, Slotted Hex Nut
F		Bolt, Washer, & Standoff
	82772	- 10-32 x 1/2" Long, Screw, Hex Head
	75252	- #10 Washer, External Tooth Star
	STANDOFF 10-32	- Standoff, Aluminum Female
G	610-044	Disc Gang Indicator
H	SPC8569	Spring Pin, 3/8" Ø x 2-1/4", Zinc Plated
I	610-106	Disc Mount Right (Weldment)
J	BSF162408	1" ID x 1.5" OD x 1", PTFE, BSF Sleeve Bearing (2/)
K	610-105	Disc Mount Left (Weldment)
L	610-030	Disc Gang Pivot Plate Bracket (2/)
M	N239401	Bolt, Lock Nut
		- 1/2" X 3" Hex Bolt (3/)
		- 1/2 Lock Nut (3/)
N		Cylinder Pin



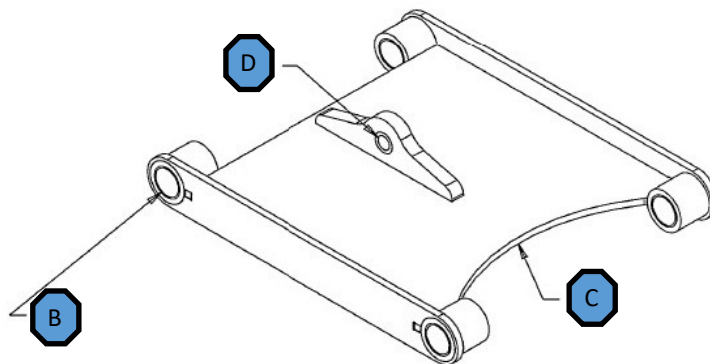
610 DISC GANG SUB-ASSEMBLY (LEFT & RIGHT)

FIND	PART #	DESCRIPTION
A	14DISCNOTCH	14" Disc Blade
B	HALFSPOOLRDL	Half Spool, 1.5" Ø, 4" Long (2/)
C	94440	1/2" Flat Washer (4/)
D	FLANGEBRGCIH	Flange Bearing, 4 Bolt, 1.75" OD, CIH (2/)
E	91252ZY	1/2"-13 x 1-1/2" Long, Grade 5, Plated (6/)
F	BEARINGSLV7.5	Bearing Sleeve, 7.5" Spacing, 1.75" OD, CIH (2/)
G	HALFSPOOLRDS	Half Spool, 1.5" Ø, 1.625" Long (2/)
H	16DISCNOTCH	16" Disc Blade
I	18DISCNOTCH	18" Disc Blade (2/)
J	SPOOLRD7.5	Spool 7.5" Round Hole (5/)
K	20DISCNOTCH	20" Disc Blade (2/)
L	22DISCNOTCH	22" Disc Blade (2/)
M	BEARINGSTDCIH	Bearing Standard, Holder, CIH (2/)
N	610-081B	Disc Gang Axle Lock Plate
O	82086	1/2"-6, Grade 8, Plated, Hex Nut
P	610-081A	Disc Gang Axle Spacer LG
Q		5/8" Bolt, Nut, & Lock Washer
	91378ZY	- 5/8"-11 X 2-1/4" Long, Grade 5, Plated
	81992ZY	- 5/8"-11, Grade 5, Plated, Hex Nut
	95961	- 5/8" Split Lock Washer, Plated
R	610-066	Disc Gang Axle
S	ENDWASHER1.5	Gang Bolt End Washer 1.5" Ø
T	610-045	Disc Gang Axle Spacer (2/)
U	610-116R	Slotted Nut
V	SPC8569	Spring Pin, 3/8" Ø X 2-14", Zinc Plated

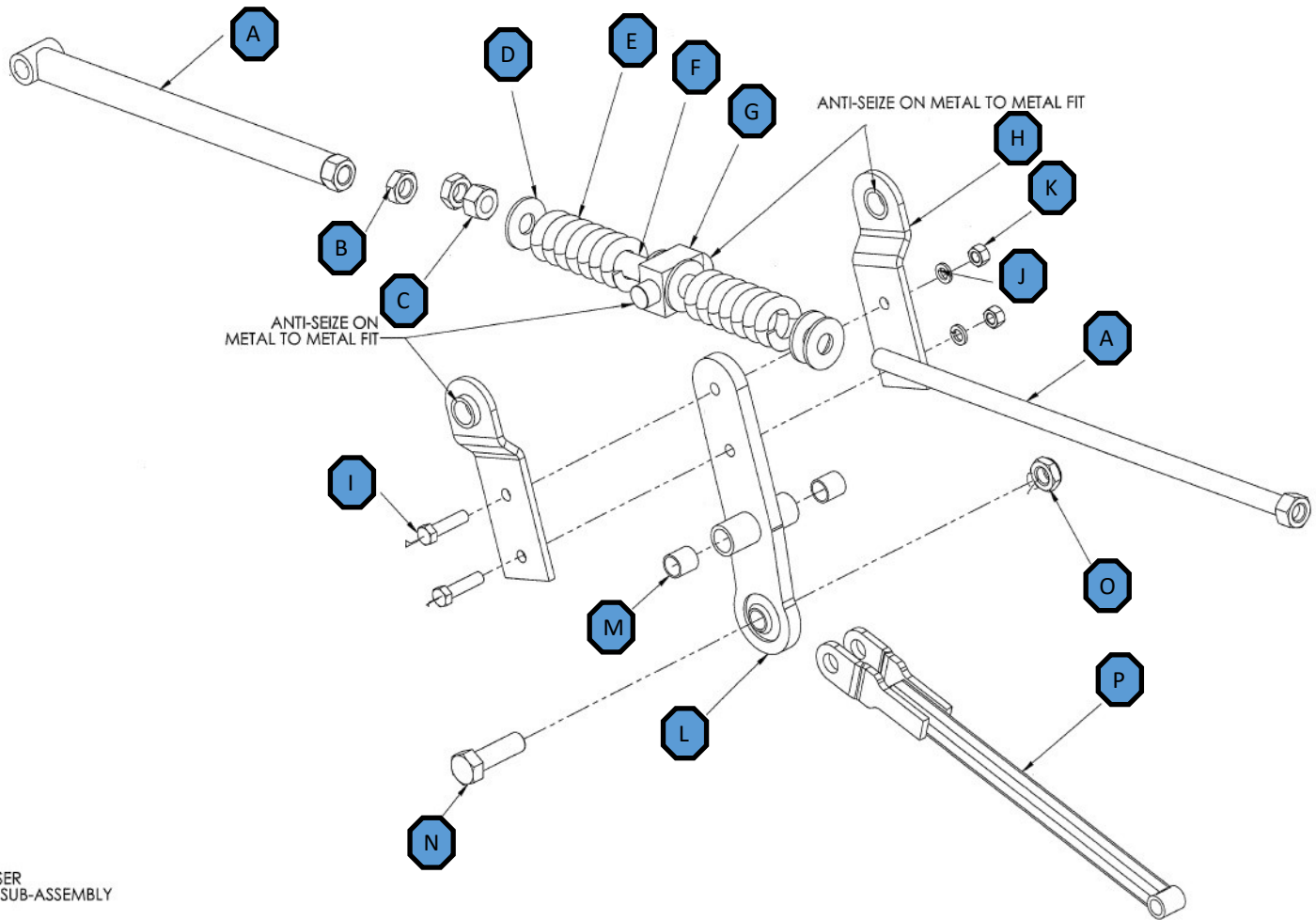


NOTE: INSTALL BEARINGS AS SHOWN.

PN 610 CLOSER
BEARING ASSEMBLY

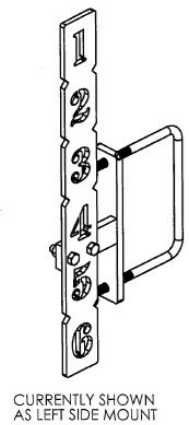
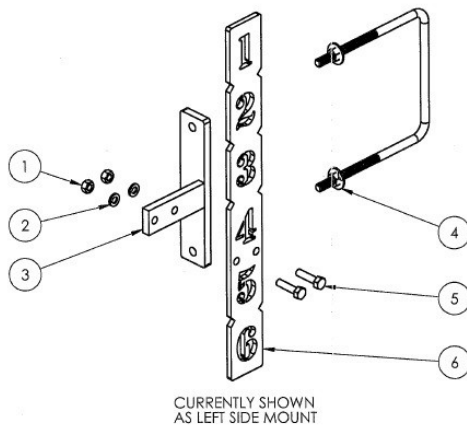


FIND	PART #	DESCRIPTION
A	610-108	Upper Lift Bracket
B	BSF323624	2.25" OD X 2" ID X 3" Long, Sleeve Bearing
C	610-109	Lower Lift Bracket
D	BSF162408	1.5" OD X 1" ID X 1" Long, Sleeve Bearing



PN 610 CLOSER
LIFT LEVELER SUB-ASSEMBLY

FIND	PART #	DESCRIPTION
A	610-111	Leveling Crank Tube (Weldment)
B		1.25"-7 UNC-2B Jam Nut
C		1.25"-7 UNC-2B Hex Nut
D	610-074	Leveling Spring Washer
E	84319566	Spring 3.25" OD X .800" Ø x 8.5" Long
F	610-073	Leveling Spring Space
G	610-057	Leveling Trunnion Block
H	610-118	Swivel Bracket Assy
I		.75"-10 UNC-2A X 3" Hex Bolt
J		.75" LOCK WASHER
K		.75"-10 UNC-2B Hex Nut
L	610-110	Crank Arm Assy
M	BSF202412	1.5" OD X 1.25" ID X 1.5", PTFE, BSF Sleeve Bearing (2/)
N		1.25"-7 UNC-2A X 4" Hex Bolt
O		1.25"-7 UNC-2B Locknut
P	610-113	Tongue Linkage Leveling Tube (Weldment)



PN 610-117
HEIGHT CONTROL MARKER, LEFT OR RIGHT SIDE MOUNT
610 CLOSER

6	610-084	1	PLATE, .25 (2.00 X 18.00)	ASTM A36
5	PURCHASED	2	SCREW, HEX HEAD, MACHINE .3125-18 UNC-2A X 1.00 LG GRADE 5	STEEL, ZINC PLATE
4	PURCHASED	1	U-BOLTS, SQUARE MCMASTER #3060T520 OR EQUIVALENT	
3	610-085	1	HEIGHT CONTROL FRAME MOUNT WELD ASSEMBLY	WELDMENT
2	PURCHASED	2	WASHER, SPRING LOCK Ø.3125	STEEL, ZINC PLATE
1	PURCHASED	2	NUT, HEX MACHINE, .3125-18 UNC-2A	STEEL, ZINC PLATE
ITEM NO.	PART NUMBER	QTY.	DESCRIPTION	MATERIAL